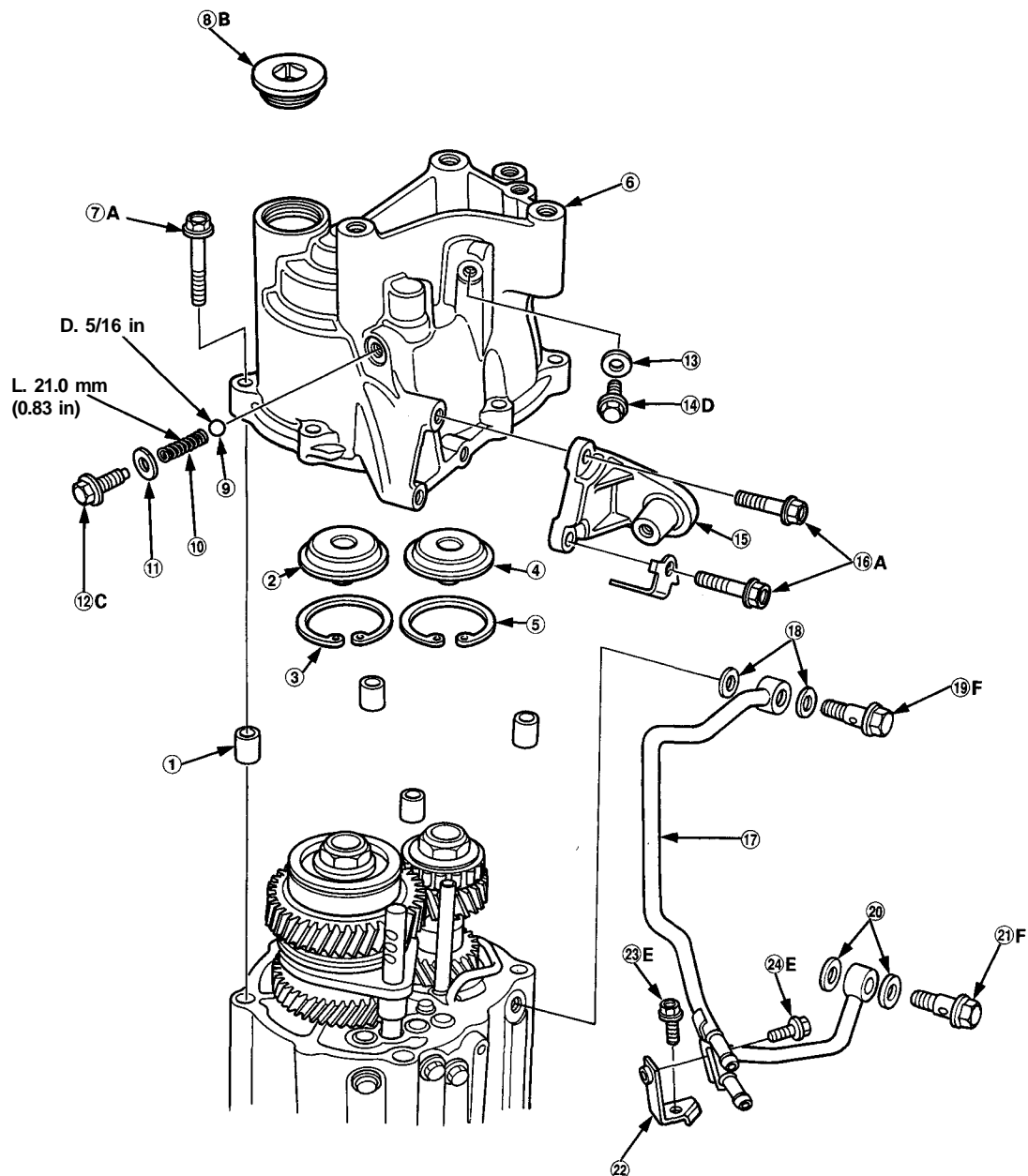


Transmission Cover

Installation

NOTE: Replace all sealing washers.

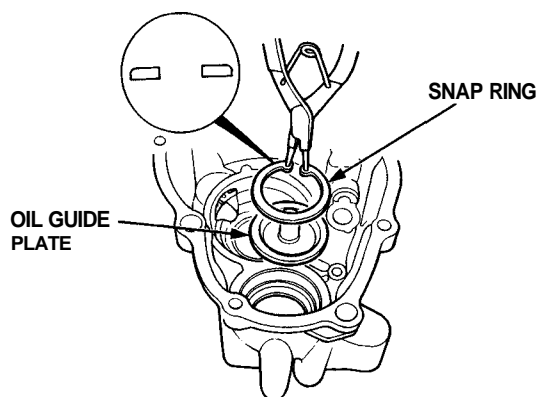
1. Reassemble the parts following the numbered sequence.





	Bolt Size	Torque Value	Sequence Number
A	8 x 1.25 mm	28 N·m (2.8 kg-m, 20 lb-ft)	⑦ ⑬
B	36 mm SEALING BOLT	25 N·m (2.5 kg-m, 18 lb-ft)	⑧
C	12 mm SEALING BOLT	22 N·m (2.2 kg-m, 16 lb-ft)	⑫
D	8 mm SEALING BOLT	18 N·m (1.8 kg-m, 13 lb-ft)	⑭
E	6 x 1.0 mm	12 N·m (1.2 kg-m, 9 lb-ft)	⑳ ㉔
F	JOINT BOLT	29 N·m (2.9 kg-m, 21 lb-ft)	⑲ ㉑

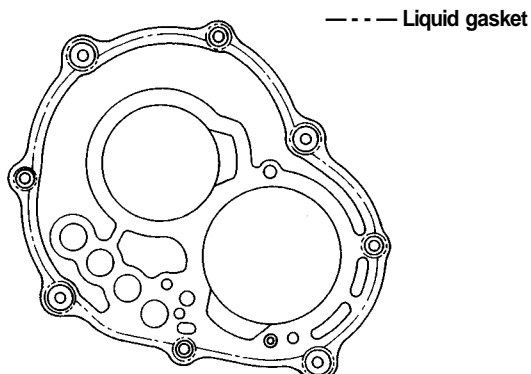
-1. Install the oil guide plates and snap rings.



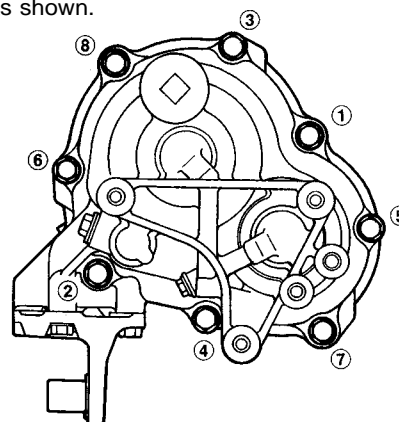
-2. Apply liquid gasket to the surface of the transmission cover as shown.

NOTE:

- Use liquid gasket (P/N 08718 — 0001).
- Remove any oil from the sealing surface.
- Seal the entire circumference of the bolt hole to prevent oil leakage.
- If 20 minutes have passed after applying liquid gasket, reapply it and assemble the housings and allow it to cure at least 30 minutes after assembly before filling transmission with oil.

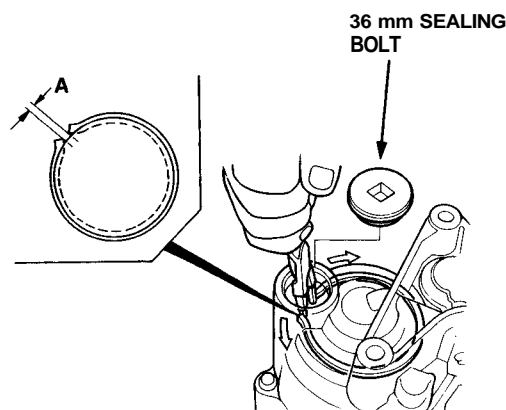


-3. Install the bolts in a crisscross pattern in several steps as shown.



-4. After installing, check that the snap ring is securely seated in the groove of the countershaft bearing.

**Dimension A as installed: 2.69 — 5.32 mm
(0.106 — 0.209 in)**



NOTE: Apply liquid gasket (P/N 08718 — 0001) to the threads of the 36 mm sealing bolt.